

SHARING THE GREEN TECHNOLOGY

Patents ZL 2019 2 0154367.7  
ZL 2019 2 0154889.7  
ZL 2017 2 1349588.7



Patented Products



International  
Quality System  
Certification



CE certification



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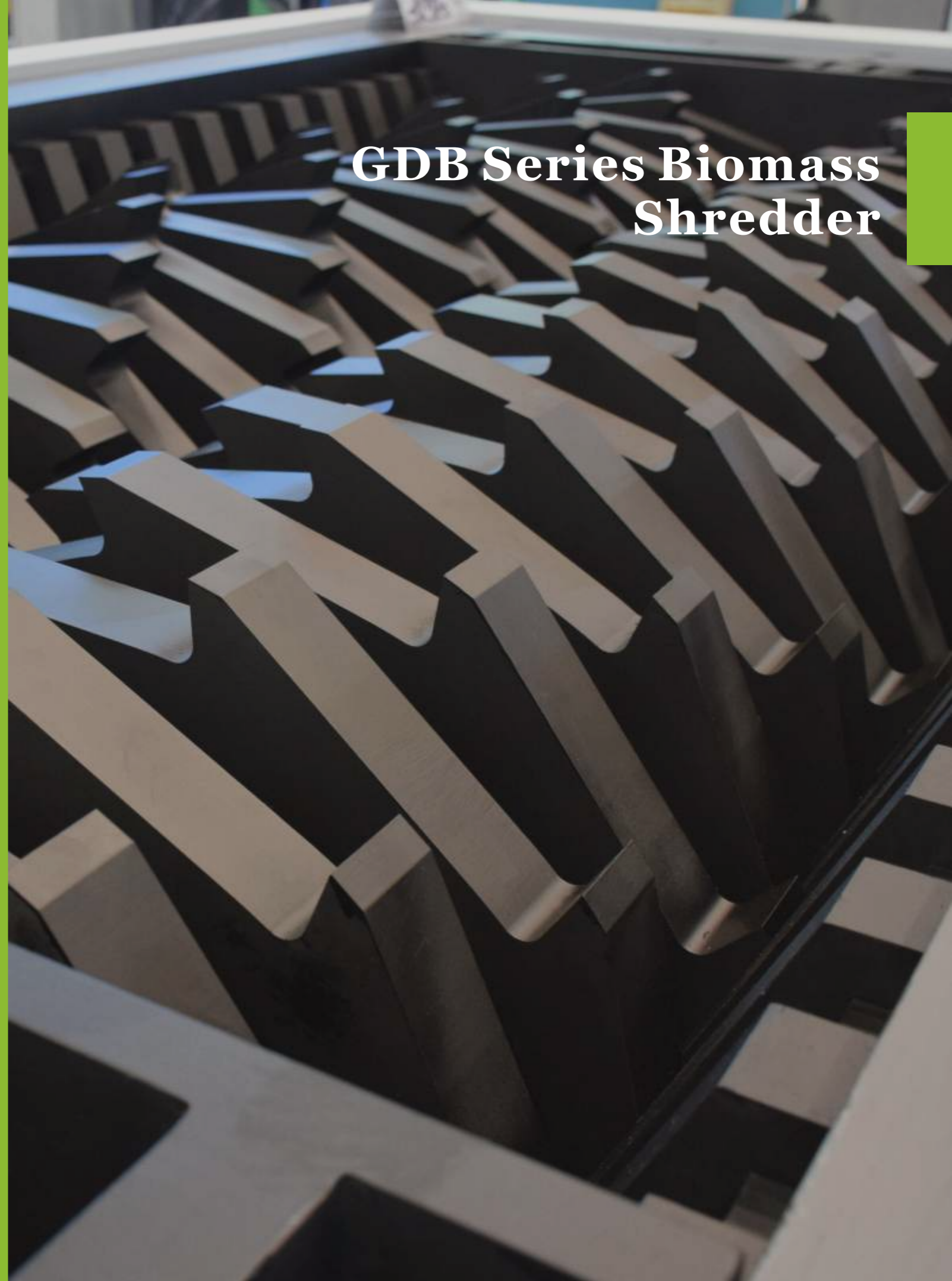
# GDB Series Biomass Shredder



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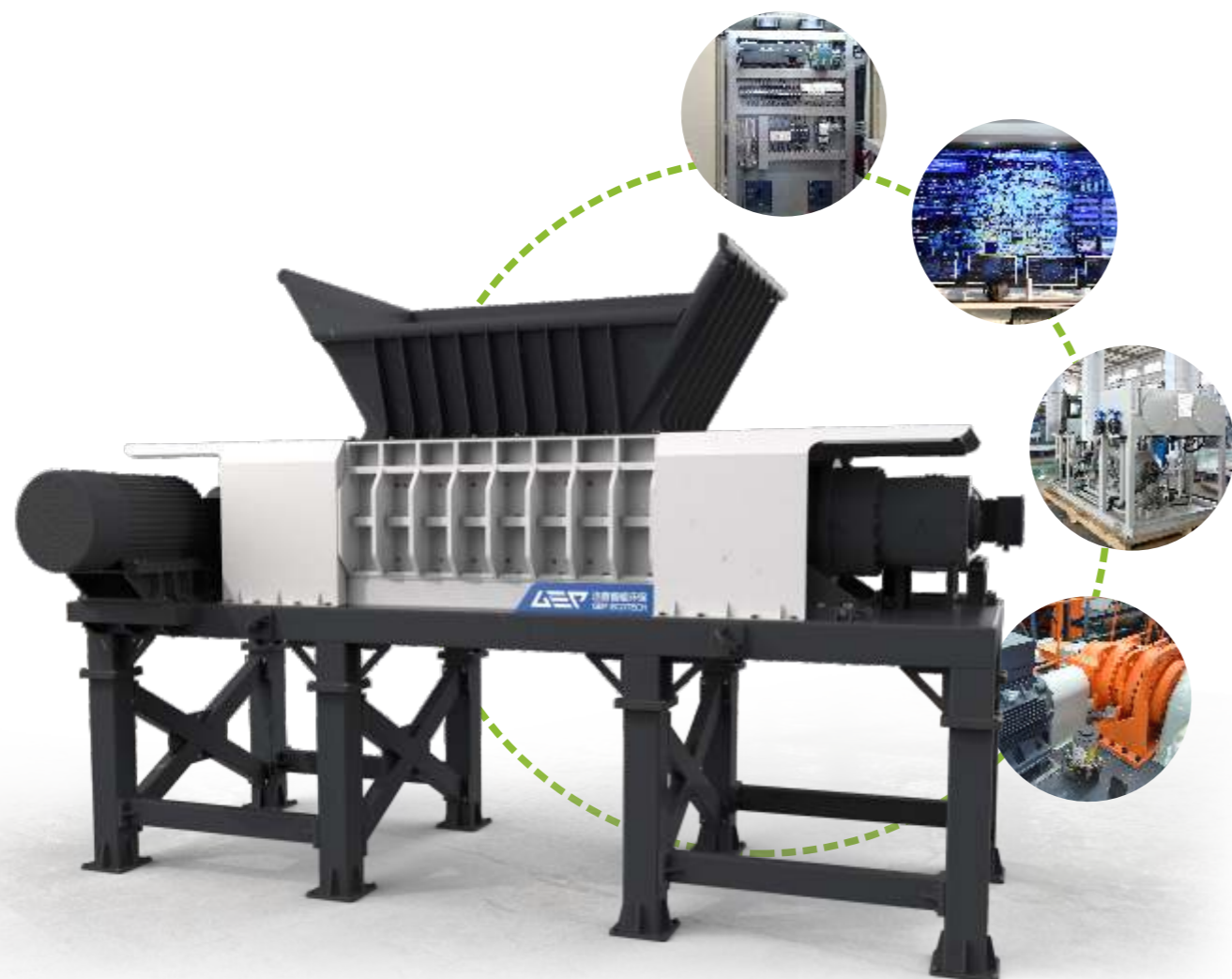
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## GDB Series Biomass Shredder



## R & D BACKGROUND

Biomass power generation is the use of biomass for electricity generation, a renewable energy generation, which is divided into agricultural and forestry biomass power generation, waste incineration power generation and biogas power generation. Before the biomass can be turned into electricity, it needs to be shredded so that it can be fully burned for its effectiveness. However, the traditional biomass shredder has the defects of high dust, high noise, low output, high energy consumption, frequent maintenance and high failure rate. The GDB series of biomass shredders developed over the years have circumvented these shortcomings and are particularly outstanding in terms of long continuous and stable operation.

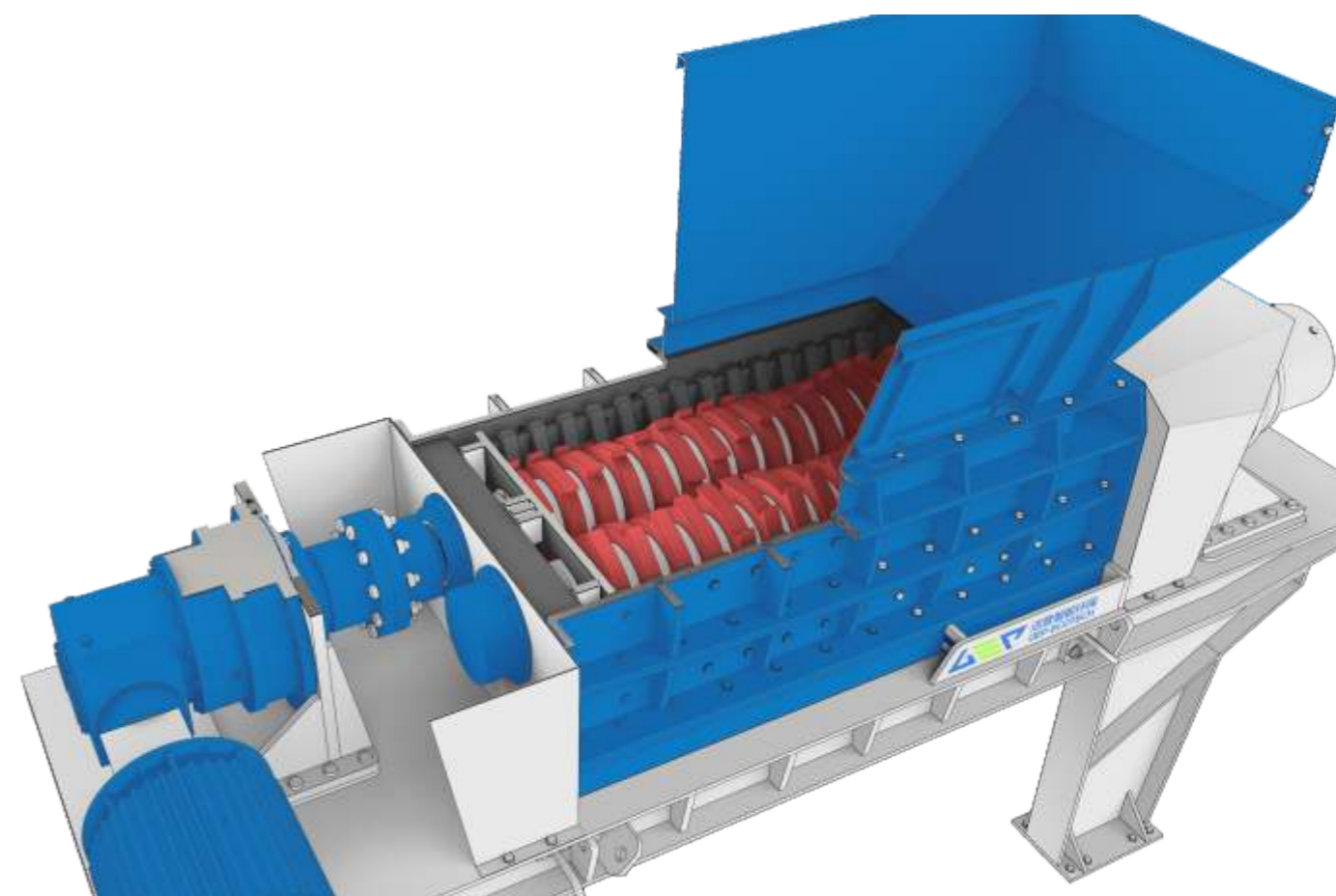


### » Equipment composition

Main machine (including motor and reducer), feed hopper section, pusher section (optional), electrical control cabinet, automatic lubrication section, GI intelligent monitoring system (optional), intelligent dust reduction monitoring system (optional)

### » Working principle

The motor drives the two cutter shafts to rotate the movable cutters and the spacer at low speed. The cutting edges of the adjacent cutter surfaces on the cutter shafts form shearing, the tips of the movable cutters form shear with the cylindrical surfaces of the spacer, and the torque and speed difference of the cutter shafts form tearing, thus achieving a shredding effect.



# Product Highlights



01/

## » Integral cutter chamber

- The integral shredding chamber is welded and annealed to ensure good mechanical strength; at the same time, the CNC machining centre ensures high machining accuracy and prolongs the service life of the equipment.
- The shredding chamber is divided into two bodies, easy to access, short maintenance time, to ensure the continuity of the equipment work.



02/

## » High quality cutters and spindles

- The raw material of the cutter is made of imported alloy steel, which has a long service life and good interchangeability, making it easy to replace and maintain.
- The shaft is made of high-strength alloy steel, which has been heat-treated and machined with high precision for good mechanical strength, fatigue and impact resistance and long service life.



03/

### » Anti-winding fixed cutter

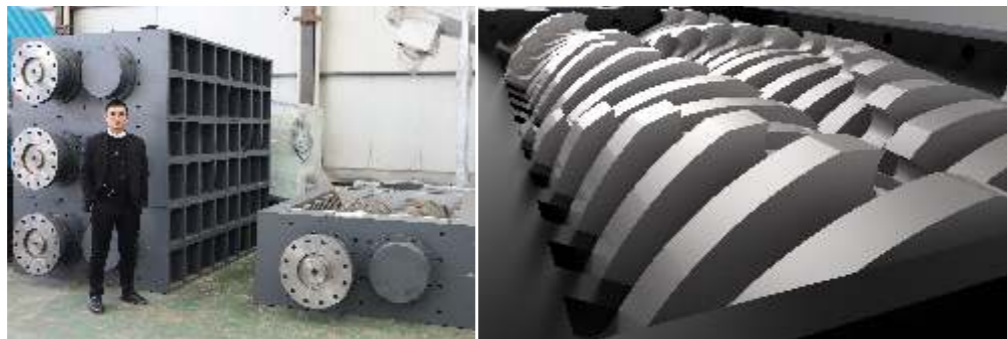
- The unique anti-winding fixed cutter design effectively solves the problem of wrapping material entanglement and improves shredding efficiency.
- Each cutter can be dismantled and installed independently, allowing for quick dismantling in a short time, reducing worker workload and increasing production continuity.



04/

### » Large working area

- The large capacity working area is designed to cope with different forms of bales and different forms of loading, resulting in higher efficiency.
- The hydraulically assisted pusher device is tailored for large biomass bales, making operation and maintenance easier and increasing efficiency.



05/

### » Intelligent monitoring system

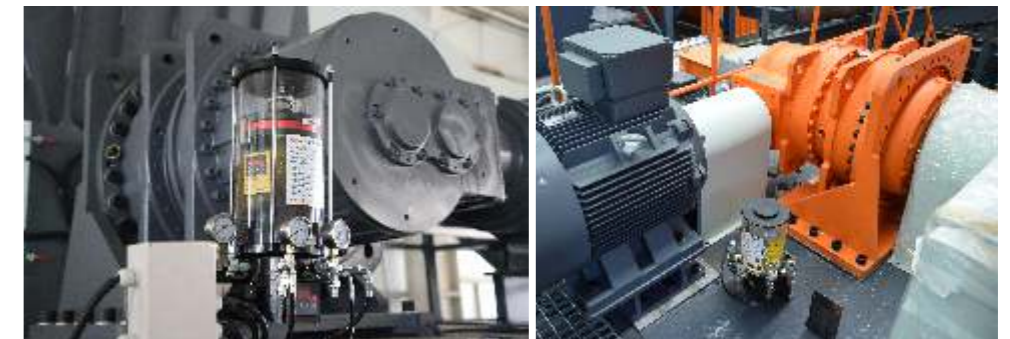
- GI intelligent monitoring system for real-time monitoring of operating conditions; fault warning alerts for long continuous working hours.
- Intelligent centralized control system with advanced human-machine interface, which saves time, energy and effort in on-site operation.



06/

### » Automatic lubrication system

- Automatic bearing lubrication system ensures that the oil in the bearings is always sufficient, ensuring the continuous work of the equipment due to oil filling.
- International famous brand bearings quality assurance, high load resistance, can withstand long time continuous operation.





# Technical Parameters

Model	Capacity(t/h)	Discharge size(mm)	Dimension(mm)
GDB115	10-25	50-200	6000×3300×4000
GDB215	15-35	50-200	6500×3500×4300
GDB315	30-50	50-200	6900×4000×4700
GDB415	40-60	50-200	7000×4300×4800

SHARING THE  
| GREEN TECHNOLOGY |  
共享绿色科技



**INTELLIGENT SOLID WASTE DISPOSAL SOLUTION  
PROVIDER AND EQUIPMENT MANUFACTURER**

## NATIONAL PATENT



Shredding machine and its chamber	Patent No.:ZL 2017 2 1351290.X
pusher device for shredder and shredder	Patent No.:ZL 2019 2 0154889.7
Cutter assembly and shaft top pressure structure for shredder	Patent No.:ZL 2019 2 0454810.2
A kind of shredder cutter chamber with split fixed cutter structure	Patent No.:ZL 2019 2 0154368.1
A shredder cutter chamber with fixed cutter structure	Patent No.:ZL 2019 2 0154367.7
A kind of shredder cutter chamber and cutter chamber assembly and shredder	Patent No.:ZL 2017 2 1349588.7
A shredder chamber and a shredder having such a chamber	Patent No.:ZL 2017 2 1351102.3

## SOFTWARE COPYRIGHT



Crusher Operation Self-Diagnosis System	Registration number: 2019SR0071856
Crusher Operation and Maintenance Monitoring System	Registration number: 2019SR0067379
Crusher Intelligent Monitoring System	Registration number: 2019SR0072287
Intelligent Monitoring System for Crushing Production Line	Registration number: 2019SR0053414
Shredder Monitoring System	Registration number: 2019SR0071791
Automatic Shredder Spindle Cooling Control System	Registration number: 2019SR0072440
Self-diagnostic analysis system for shredders	Registration number: 2019SR0067377

# Model Projects

## MODEL PROJECTS





Equipment manufacturing base



## DIGITAL GEP ECOTECH

2007

Founded in 2007, GEP Group has taken resource recycling as our mission and is committed to the research and development, production, sales and service of intelligent solid waste shredding equipment and its supplementary equipment, as well as providing professional and customized system solutions for solid waste production lines. With more than ten years of experience, GEP has covered dozens of countries and regions around the world, and has become a major force in the solid waste field.

35000

Located in the Yuan Yang County Industrial Cluster, the high-efficiency intelligent environmental protection equipment manufacturing base has a total investment of 500 million yuan, covering a total area of 100 mu, with a total construction area of 35,000 square meters, an annual output of 400 sets of high-efficiency intelligent environmental protection equipment, and an annual output value of more than 500 million. With CNC wire-cut machine tools, CNC lathes, vertical machining centres, CNC gantry machining centres and more than 100 sets of precision processing equipment.

100+

The company has now been awarded as a high-tech enterprise, AAA grade credit rating enterprise, provincial and municipal solid waste resource recycling equipment engineering technology research centre and other corporate awards, has obtained 75 national patents and 15 software copyrights, and has successfully passed the ISO three system certification (quality, environment and occupational health) and the CE certification.

8

GEP ECOTECH is deeply committed to the 8 major fields of bulky waste disposal, biomass fuel pre-shredding, food waste comprehensive disposal, industrial waste comprehensive disposal, waste tire recycling disposal, hazardous waste shredding, domestic waste shredding and sorting, construction & decoration waste disposal, with rich experience, excellent equipment and services.

## WORRY-FREE SERVICE

### Our commitment

The service we supply is more than the products you buy  
 When you buy a product, you are buying a service that covers the entire life cycle of the product.

30

A response to technical enquiries  
 within 30 minutes

24

Engineer dispatch  
 within 24 hours

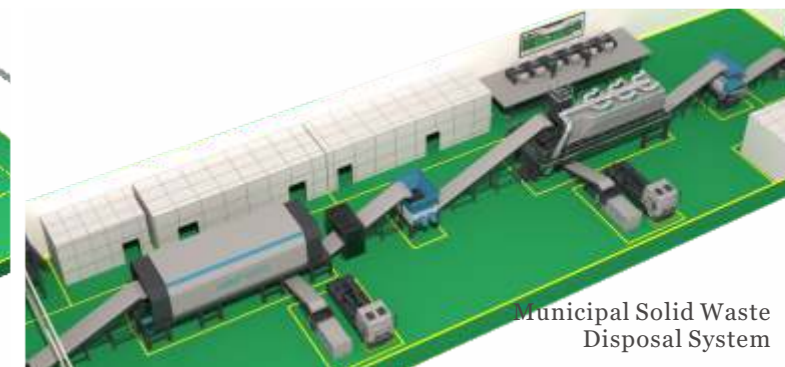
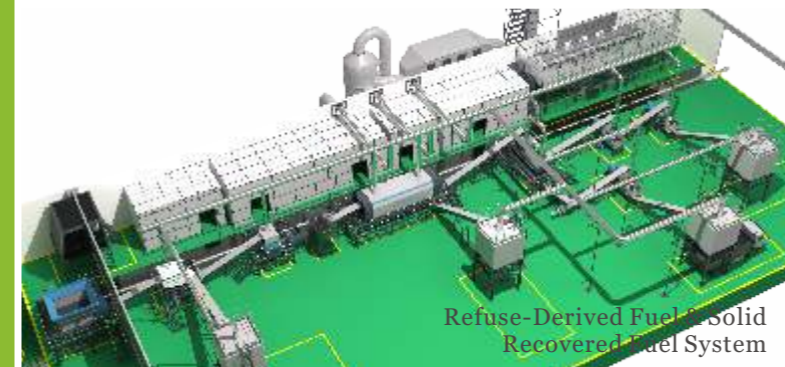
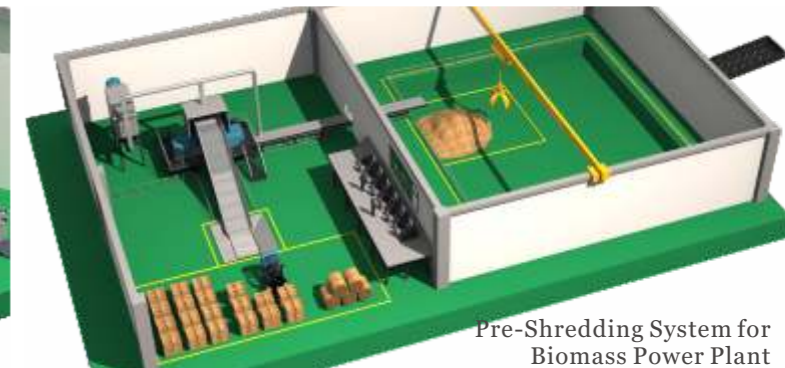
12

Free repair within 12 months  
 of delivery

365

365 days a year for  
 service requests

## SERVICE SECTORS





GDL Bulky Waste Shredder



GDF Food Waste Shredder



GDI Industrial Waste Shredder



GDT Tyre Shredder



GC Pre-shredder



GF Four Shaft Shredder



GSX Flat Push Single Shaft Fine Shredder



GSS European Single Shaft Fine Shredder



GDB Biomass Shredder

## INTELLIGENT SOLID WASTE DISPOSAL SOLUTION PROVIDER AND EQUIPMENT MANUFACTURER



GSD Double Shaft Fine Shredder



GEC Jaw Crusher



GEF Impact Crusher



GEV Vertical Shaft Impact Crusher



GPW Tyre Solid Waste Mobile Shredding Plant



GPC Crawler Solid Waste Mobile Shredding Plant



Flip-flow Screen Gesc Series



Rotary Drum Screen Gts Series



Wind Sifter Gfx Series